



Dynamic sitting – ergonomic and functional

Ergonomic and healthy sitting on the job greatly enhances employee performance.

Regardless of whether you are working on a manual production line, in a clean room or at a final inspection workstation: Poor posture when carrying out your activities often leads to muscle, back, and joint problems, as well as circulation issues. This makes ergonomic seating all the more important. You can optimize the ergonomics of your workstations with functional swivel work chairs that are specifically adapted to the individual application. These chairs effectively cushion the physical strain caused by repetitive movements. They provide individual support for each employee to ensure a healthy posture throughout their shift. Increase your employees' well-being and productivity in the workplace and minimize sick days.

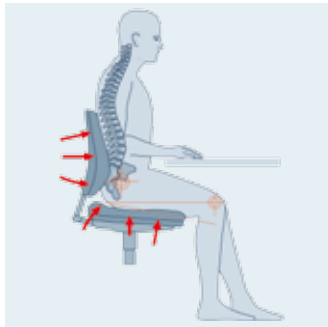


For further information, visit:

<https://www.boschrexroth.com/en/xc/products/product-groups/assembly-technology/manual-production-systems/workstation/swivel-work-chairs/index>

Main features of Rexroth swivel work chairs:

- ▶ The tapered backrest ensures optimal freedom of movement in the arm and shoulder area.
- ▶ The ergonomically designed seat provides optimum pelvic support. It has adjustable depth and tilt.
- ▶ All the adjustment options are easily accessible and can be made by simply pulling out the respective element.
- ▶ All swivel work chairs from Rexroth are equipped with a stable, five-arm star chair base. Low chairs are delivered with rollers and high models with sliders.
- ▶ The seat and backrest materials offer comfort, durability, and easy care.
- ▶ You also have the option to equip your chair with multi-adjusting armrests and a height-adjustable foot support or circular footrest.



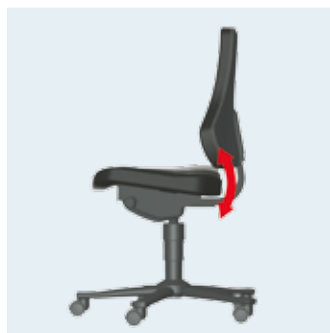
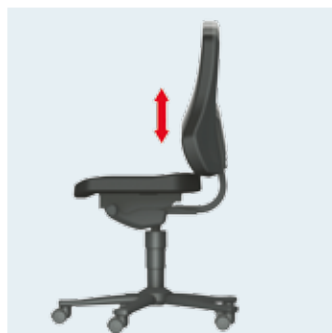
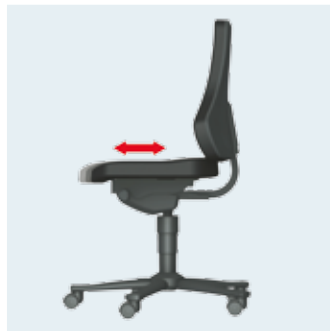
80 Swivel work chairs
85 Accessories

Healthy siting – well-designed from the very start

Settings as individual as users

A work chair doesn't need to reveal at first glance how much sophisticated technology and medical expertise it contains. But it does need to perform the impressive feat of providing optimum seating comfort for every employee – whether slender or athletic, tall or short, light or heavy, young or old, fit or frail.

A variety of sophisticated details come together so that users can adjust the work chairs to meet their individual needs – from the foot support to the seat with multiple adjustment options, a backrest with lumbar support, and synchronous technology with weight regulation. MPS swivel work chairs from Rexroth promote ergonomic workstation seating, increase efficiency, and reduce illness-related absences.



Seat height and depth adjustment

- ▶ Adjustment of seat height to employee's height for good posture and circulation
- ▶ Setting an optimal seating position for a leg angle of 90 degrees
- ▶ Adjusting the chair to the leg length by changing the seat depth

Backrest height and seat tilt adjustment

- ▶ Optimal support function provided by individual backrest adjustment for different user body types
- ▶ Adjustable seat angle – for optimum pelvic support
- ▶ Support of an active, upright seating and working posture

Lumbar support

- ▶ Backrest with integrated lumbar support to relieve the extensor muscles in the lumbar region
- ▶ Upright seating for a relaxed posture

Dynamic seating – technology for the highest demands

Seated postures can only be healthy and ergonomic when coupled with movement. A good work chair supports these dynamics through innovative movement mechanisms. One key factor is switching between the front, center, and rear seating positions. MPS swivel work chairs from Rexroth are

equipped with a special synchronous technology that enables these posture changes, without any sacrifices in terms of the stabilizing backrest function. This provides optimal support and relief to the torso during all dynamic movement sequences while seated.



Synchronous technology with permanent contact

- ▶ Permanent contact between back and backrest for efficient back muscle support
- ▶ Adaptation to the movement sequences involved in posture changes through effective synchronized mechanisms
- ▶ Synchronized movement of backrest and seat for optimum interplay of the hip and knee joints



Weight regulation

- ▶ Integrated weight regulation for individual adaptation to body weight
- ▶ Adjusting the resistance of the backrest via mechanical handles
- ▶ Effective cushioning of vertebral strain when switching between forward or reclining positions

Product advantages



Seat height
Backrest height
Permanent contact backrest



Washable seat and backrest upholstery



Seat height
Seat angle



Conductive material version
in accordance with DIN EN 61340-5-1,
suitable for ESD-sensitive areas



Seat height
Seat depth
Seat angle
Backrest height



The product complies with the safety rules
and ergonomic requirements for swivel work
chairs used in production as defined in
DIN 68877



Permanent contact backrest Synchronized
backrest and seat movement Weight
regulation for individual body weights



Suitable for cleanrooms in accordance with
DIN EN ISO 14644-1



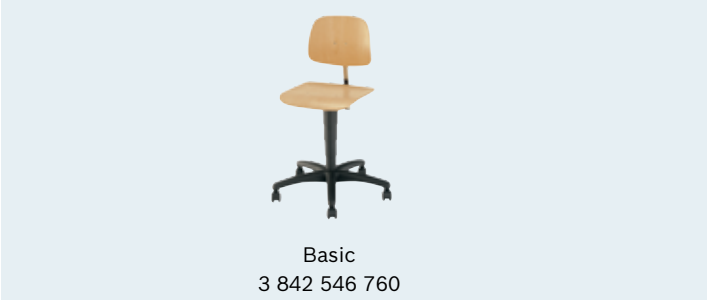
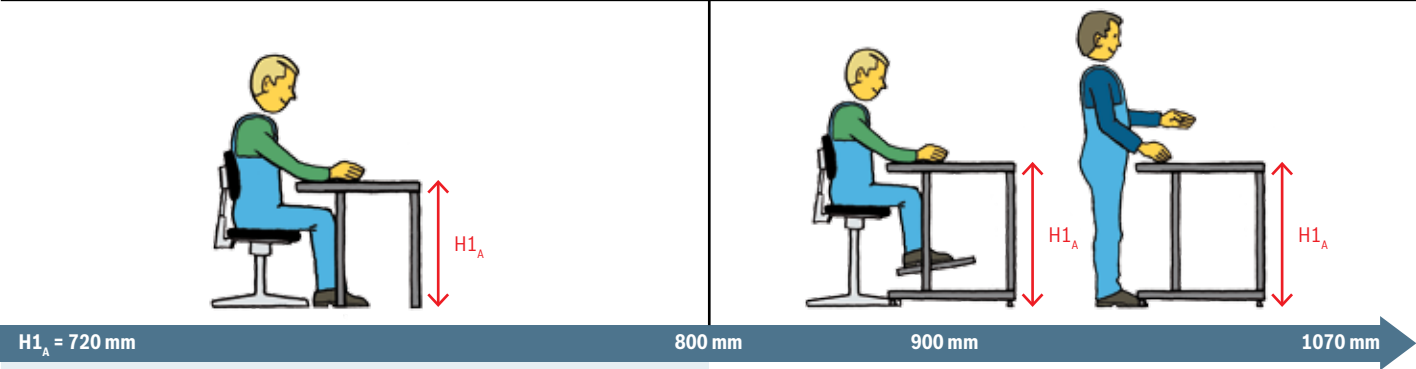
Height-adjustable foot support
Seat height
Backrest height



This product complies with the
requirements of the German Equipment
and Product Safety Act (GPSG)

Ordering guide

Sit-down workstations Sit-down/stand-up workstations Stand up/moving workstations



Dynamic PU Dynamic synthetic leather Dynamic textile Dynamic ESD Dynamic clean
3 842 546 762 3 842 546 764 3 842 546 766 3 842 546 768 3 842 527 161





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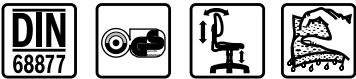


20417

Basic	Version	Seat height (mm)	No.
Low	Castors	410 ... 570	3 842 546 760
High	Sliders	560 ... 810	3 842 546 761

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.

Basic



- Adjustment options
 - Seat height
 - Backrest height
- Features
 - Extremely durable
 - Easy-to-clean surface
- Scope of application
 - Production

Material:

Seat and backrest: wood; glued, 7 layers; clear varnish

Star chair base: plastic

Castors: soft PP; suitable for hard industrial flooring

Accessories: circular footrest (see page 85)



20423

Stool	Version	Seat height (mm)	No.
	Rounded base	580 ... 860	3 842 546 776

Stool



- Adjustment options
 - Seat height
 - Seat angle
- Features
 - Durable
 - Easy-to-clean surface
- Scope of application
 - Production
 - At stand-up workstations to reduce muscle strain

Material:

Seat: PU foam; black

Rounded base: steel



20413



20412

Dynamic PU	Version	Seat height (mm)	No.
Low	Castors	460 ... 610	3 842 546 762
High	Sliders	580 ... 820	3 842 546 763

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.

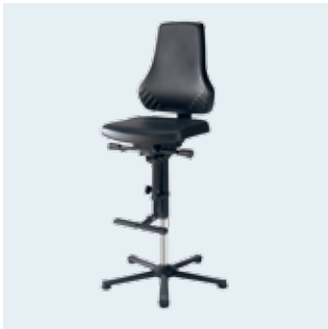
Dynamic PU



- Adjustment options
 - Seat height
 - Seat angle
 - Seat depth
 - Backrest height
 - Synchronous technology (synchronized backrest and seat movement)
 - Weight regulation
- Features
 - Durable
 - Easy-to-clean surface
 - Resistant to slightly acidic and caustic materials
- Scope of application
 - Mechanical production

Material:
Seat and backrest: PU foam; black, full-surface weave with honeycomb effect
Star chair base: steel
Castors: soft PP; suitable for hard industrial flooring

Accessories: Foot support, circular footrest, armrest (see page 85)



20420



20419

Dynamic synthetic leather	Version	Seat height (mm)	No.
Low	Castors	460 ... 610	3 842 546 764
High	Sliders	580 ... 820	3 842 546 765

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.



20422



20421

Dynamic textile	Version	Seat height (mm)	No.
Low	Castors	460 ... 610	3 842 546 766
High	Sliders	580 ... 820	3 842 546 767

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.

Dynamic synthetic leather



- Adjustment options
 - Seat height
 - Seat angle
 - Seat depth
 - Backrest height
 - Synchronous technology (synchronized backrest and seat movement)
 - Weight regulation
- Features
 - Easy-to-clean surface
 - Comfort seating
- Scope of application
 - Food industry

Material:

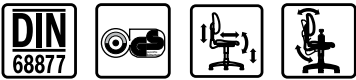
Seat and backrest: synthetic leather; black

Star chair base: steel

Castors: soft PP; suitable for hard industrial flooring

Accessories: Foot support, circular footrest, armrest (see page 85)

Dynamic textile



- Adjustment options
 - Seat height
 - Seat angle
 - Seat depth
 - Backrest height
 - Synchronous technology (synchronized backrest and seat movement)
 - Weight regulation
- Features
 - Soft, durable textile surface
 - Comfort seating
- Scope of application
 - Low-contamination environments
 - Inspection stations

Material:

Seat and backrest: breathable material; black

Star chair base: steel

Castors: soft PP; suitable for hard industrial flooring

Accessories: Foot support, circular footrest, armrest (see page 85)



20416



20415

Dynamic ESD	Version	Seat height (mm)	ESD	No.
Low	Castors	460 ... 610		3 842 546 768
High	Sliders	580 ... 820		3 842 546 769

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.

Dynamic ESD



- Adjustment options
 - Seat height
 - Seat angle
 - Seat depth
 - Backrest height
 - Synchronous technology (synchronized backrest and seat movement)
 - Weight regulation
- Features
 - Highly conductive, breathable fabric
- Scope of application
 - Electrical and electronics production
 - Conduction resistance: $10^6 \dots 10^8 \Omega$

Material:
Seat and backrest: breathable cover with woven stainless steel fibers; black
Star chair base: steel
Castors: soft PP; suitable for hard industrial flooring
Accessories: Foot support, circular footrest, armrest (see page 85)



20411



20410

Dynamic clean	Version	Seat height (mm)	No.
Low	Castors	510 ... 650	3 842 527 161
High	Sliders	650 ... 910	3 842 527 162

According to DIN 68877, a work chair whose seat height is adjustable above 650 mm must be equipped with a circular footrest or foot support.

Dynamic clean



- ▶ Adjustment options
 - Seat height
 - Seat angle
 - Backrest height
 - Synchronous technology (synchronized backrest and seat movement)
 - Weight regulation
- ▶ Features
 - Soft, non-slip and electrically conductive leather
- ▶ Scope of application
 - Cleanroom (ISO Class 4)
 - Electrical and electronics production
 - Conduction resistance: $10^6 \Omega$

Material:

Seat and backrest: electrically conductive leather;
anthracite gray

Star chair base: aluminum

Scope of delivery for dynamic clean high: includes height-adjustable foot support