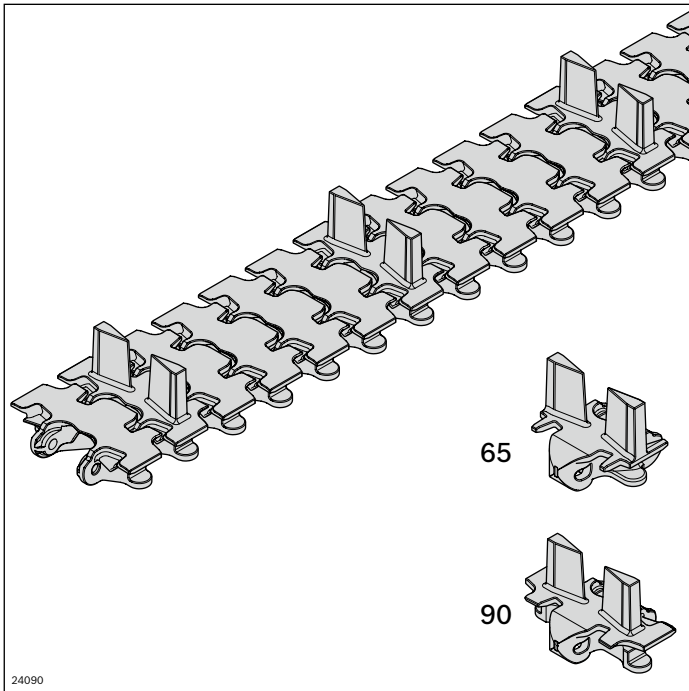


Cleated chain



The cleated chain enables the transport of products on ascending or descending sections.

- The maximum gradient depends on the product geometry (test required)
- Accumulation operation not permitted
- Maximum chain tensile force: 1250 N
- $AZ \geq 2$: Cleated chain supplemented with flat chain links (AZ = spacing distance)

- ▶ Extremely quiet chain running thanks to the patented chain design
- ▶ Materials meet the requirements of EU 10/2011 and FDA CFR 21

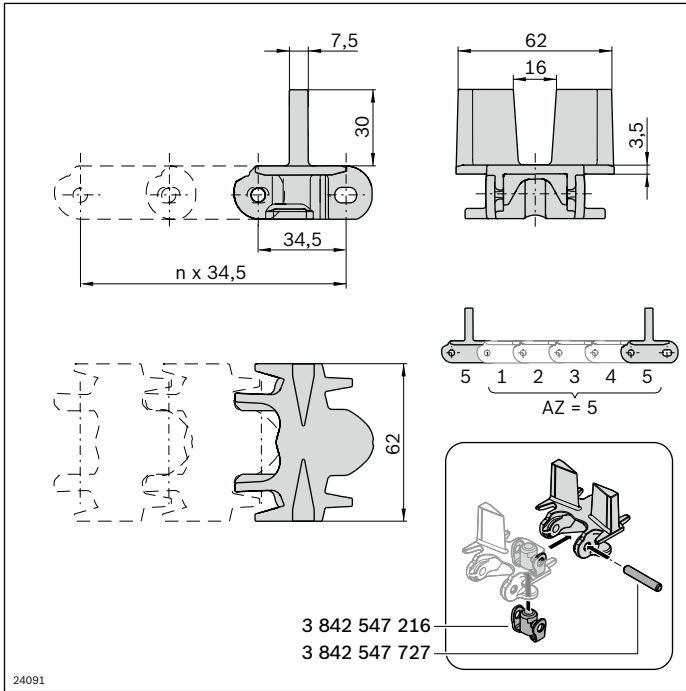
- ▶ The centrally divided cleat allows for the simple transfer of conveyed material at the section ends: A transfer area only needs to be recessed in the area of the cleat and can otherwise be used near to the submerging chain

Required accessories for individual chain links:
Chain pin and jointed bolts, see page 37

Scope of delivery:
Chain: Complete, incl. chain pin and jointed bolts

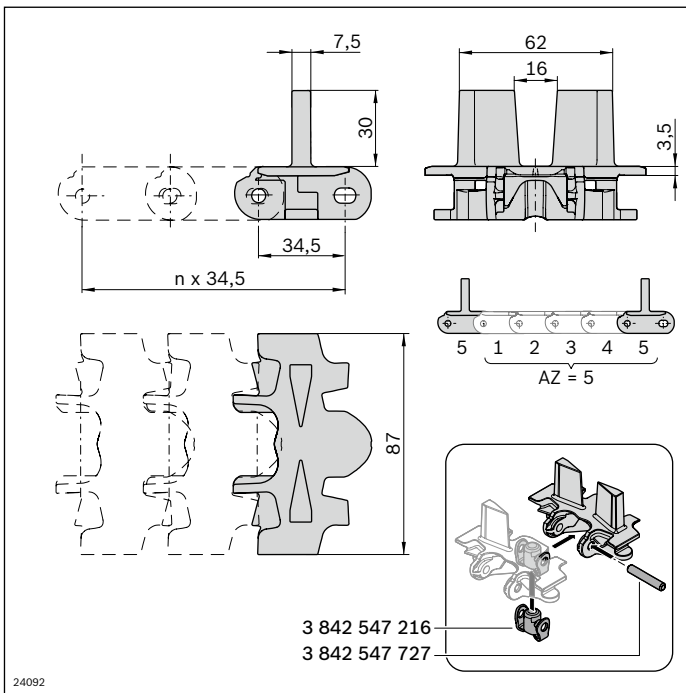
Condition on delivery:
Chain: Fully assembled

- Material:
- Chain link: POM
 - Chain pin: Stainless steel, 1.4301
 - Jointed bolts: PA66



Cleated chain VFplus 65	L (mm)		No.
Conveyor chain; AZ = 2 ... 84	2898	1	3 842 998 715/AZ
Chain link		10	3 842 546 015
Chain pin		100	3 842 547 727
Swivel pin		100	3 842 547 216

2



Cleated chain VFplus 90	L (mm)		No.
Conveyor chain; AZ = 2 ... 84	2898	1	3 842 998 716/AZ
Chain link		10	3 842 546 016
Chain pin		100	3 842 547 727
Swivel pin		100	3 842 547 216